

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address COMMISSIONER FOR PATENTS
P.O. Box 1459
Alexandria, Virginia 22313-1450
www.uspto.gov

APPLICATION NO.		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/772,044		02/04/2004	Kazuo Taguchi	IIDAP6.001C2	3927
20995	7590	06/15/2004		EXAM	INER
KNOBBE 2040 MAIN		ENS OLSON &	MORILLO, JANELL COMBS		
FOURTEENTH FLOOR				ART UNIT	PAPER NUMBER
IRVINE, CA 92614			1742		
				DATE MAILED: 06/15/2004	4

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	10/772,044	TAGUCHI, KAZUO
Office Action Summary	Examiner	Art Unit
	Janelle Combs-Morillo	1742
The MAILING DATE of this communi Period for Reply	cation appears on the cover sheet w	ith the correspondence address
A SHORTENED STATUTORY PERIOD FO THE MAILING DATE OF THIS COMMUNION Extensions of time may be available under the provisions of the St. (6) MONTHS from the mailing date of this community of the period for reply specified above is less than thirty (30 of the No period for reply is specified above, the maximum state Failure to reply within the set or extended period for reply any reply received by the Office later than three months after a carmed patent term adjustment. See 37 CFR 1.704(b). Status	CATION. of 37 CFR 1.136(a). In no event, however, may a surfaction.) days, a reply within the statutory minimum of thir	reply be timely filed ty (30) days will be considered timely.
1) Responsive to communication(s) filed	l on <u>04 February</u> 2004.	
)⊠ This action is non-final.	
3) Since this application is in condition for	or allowance except for formal matt	ers prosecution as to the morite is
closed in accordance with the practic	e under <i>Ex parte Quayle</i> , 1935 C.D). 11, 453 O.G. 213.
Disposition of Claims		
4) Claim(s) 1-5 is/are pending in the app		
4a) Of the above claim(s) is/are	withdrawn from consideration.	
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-5</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restricti	on and/or election requirement.	
pplication Papers		
9) The specification is objected to by the		
10) The drawing(s) filed on is/are:	a)∟ accepted or b)∟ objected to b	by the Examiner.
Applicant may not request that any objecti	on to the drawing(s) be held in abeyand	ce. See 37 CFR 1,85(a).
Replacement drawing sheet(s) including the state of the s	the Examiner Nets the graying	s) is objected to. See 37 CFR 1.121(d).
riority under 35 U.S.C. §§ 119 and 120	by the Examiner. Note the attached	Office Action or form PTO-152.
12) Acknowledgment is made of a claim for	or foreign painth, and a 95 H O O	
a) LI All b) LI Some "c) LI None of:		119(a)-(d) or (f).
1. Certified copies of the priority do	cuments have been received.	
Certified copies of the priority do Copies of the certified copies of	cuments have been received in Ap	pplication No
application from the International	l Bureau (PCT Rule 17 2(a))	
See the attached detailed Office action to	or a list of the certified copies not a	eceived.
13) Acknowledgment is made of a claim for since a specific reference was included in 37 CER 1.79	domestic priority under 35 U.S.C. §	119(e) (to a provisional application)
37 CFR 1.76.		
a) The translation of the foreign langu	age provisional application has be	en received.
14) Acknowledgment is made of a claim for or reference was included in the first senter	domestic priority under 35 U.S.C. § ace of the specification or in an App	§ 120 and/or 121 since a specific
achment(s)		and an order of the first
_	 □	
─ Notice of References Cited (PTO-892)		
□ Notice of References Cited (PTO-892) □ Notice of Draftsperson's Patent Drawing Review (PTO- ☑ Information Disclosure Statement(s) (PTO-1449) Pape	-948) 5) Notice of Infa	mmary (PTO-413) Paper No(s) ormal Patent Application (PTO-152)

1) 2) 3)

DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- Claims 1 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sircar (US 5,976,278) in view of JP 61-119645A (JP'645) and optionally "Aluminum and Aluminum alloys".

Sircar teaches that following homogenization and extrusion, cold working by drawing (column 6 lines 5-6, column 5 lines 55-57) without localized deformation or necking (column 5 line 57), and thereby obtaining a tube product with an improved surface structure and higher yield (column 5 lines 66-67, column 6 line 1). Sircar teaches that it is conventional for 3000 series type heat exchanger tubes to be hot deformed (by extrusion) and then cold worked (by drawing) at column 3 lines 39-57.

Sircar teaches a composition consisting essentially of: $\leq 0.03\%$ Cu, 0.1-1.5% Mn, 0.03-0.35% Ti, up to 1% Mg, 0.06-1.0% Zn, $\leq 0.01\%$ Ni, up to 0.3% Zr, up to 0.5% Fe, up to 0.5% Si (abstract, etc.), which overlaps the presently claimed composition ranges.

Sircar does not mention a) extruding by "port hole" extrusion, or b) the difference in electrical conductivity of individual portions in a lengthwise direction or the electrical conductivity value of said Al-Mn alloy processed by homogenizing, extruding, and drawing.

However, concerning item a), JP'645 teaches that port hole extrusion can be applied to 3000 series alloys that overlap the instant alloying ranges, and is used for producing seamed piping connectors for heat exchanger applications (abstracts, Fig. 1-3). It would have been obvious to one of ordinary skill in the art to perform port hole extrusion, as taught by JP'645, after the homogenization cycle of Sircar because Sircar teaches said alloy is how deformed by extrusion, and JP'645 teaches that similar 3000 alloys are suitable for "port hole" type extrusion.

Concerning item b), the examiner submits that because Sircar and JP'645 teach substantially the same process performed on a substantially overlapping alloy composition, then substantially the same properties, such as a homogeneous conductivity profile and electrical conductivity, is expected to occur. The examiner asserts that where the claimed and prior art products are identical or substantially identical in structure or composition, or are produced by identical or substantially identical processes, a prima facie case of either anticipation or obviousness has been established. *In re Best*, 562 F.2d 1252, 1255, 195 USPQ 430, 433 (CCPA 1977). "When the PTO shows a sound basis for believing that the products of the applicant and the prior art are the same, the applicant has the burden of showing that they are not." *In re Spada*, 911 F.2d 705, 709, 15 USPQ2d 1655, 1658 (Fed. Cir. 1990).

Alternatively, concerning item b), "Aluminum and Aluminum Alloys" at page 68 teaches that electrical conductivity for various 3000 series alloys typically range from 40-50% IACS, depending on the temper. It would have been within the level of one of ordinary skill in the art to perform the process taught by Sircar and JP'645 of homogenizing, port hole extruding, and drawing, on the Al-Mn alloy taught by Sircar (see above), thereby obtaining a electrical conductivity \geq 39% IACS, because "Aluminum and Aluminum Alloys" at page 68 teaches that

, ;

electrical conductivity for substantially similar 3000 series alloys typically range from 40-50% IACS.

Concerning claim 5, the examiner submits that because Sircar and JP'645 teach substantially the same process performed on a substantially overlapping alloy composition, then substantially the same properties, such as a absence of surface striations, are expected to occur.

Double Patenting

3. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

4. Claims 1-5 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 2, 3, 5, 7, 8, 10-12, 14, 18, 21-26, and 28 of copending Application No. 09/771309. Although the conflicting claims are not identical, they are not patentably distinct from each other because the claims of US'309 teach substantially the same process of homogenizing, port hole extruding, and drawing (US'309 at claims 11, 12, 14, etc.) an aluminum alloy with 0.8-1.5% Mn, 0.1-0.7% Fe, 0.03-0.6% Si, and at least 1 of 0.00-0.45% Cu, 0.00-0.3% Mg, 0.0-0.3% Cr, 0.0-0.1% Ti, 0.0-0.5% Zn, 0.0-0.3% Zr, 0.0-0.3% Ni (US'309 at claims 7, 8, 10, 23-26, 28), thereby preventing striations (US'309 at

Page 5

claim 28), providing a difference in electric conductivity substantially as presently claimed (US'309 at claim 2, etc.), and preventing preferential corrosion (US'309 at claim 23). Because the claims of US'309 teach substantially the same method performed on substantially

overlapping alloy composition, the rejection is deemed proper.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

Allowable Subject Matter

- 5. Claims 2-4 are objected to as being dependent upon a rejected base claim, but would be allowable if: a) rewritten in independent form including all of the limitations of the base claim and any intervening claims, and b) the ODP rejection, as stated above, is overcome.
- The prior art does not teach or suggest the presently claimed method of homogenizing and extruding the presently claimed alloy composition, substantially as set forth in said claims.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Janelle Combs-Morillo whose telephone number is (571) 272-1240. The examiner can normally be reached on 8:30 am- 6:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on (571) 272-1244. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

GEORGE WYSZOMIERSKI PRIMARY EXAMINER

jcm

June 4, 2004